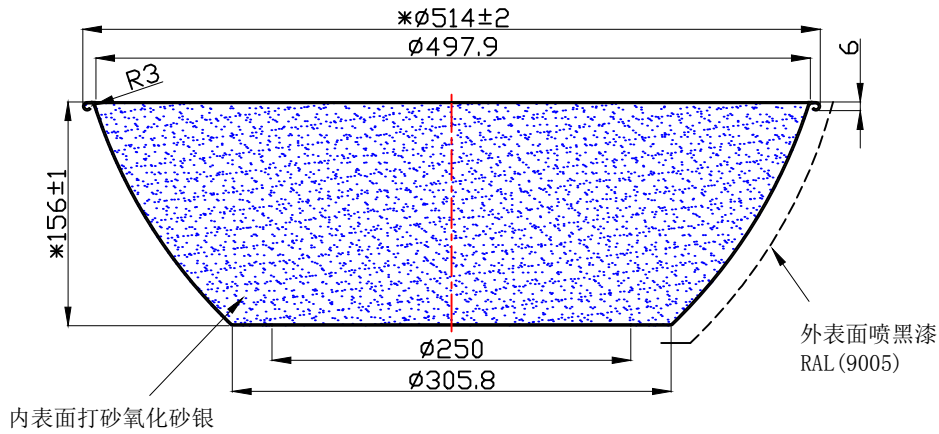
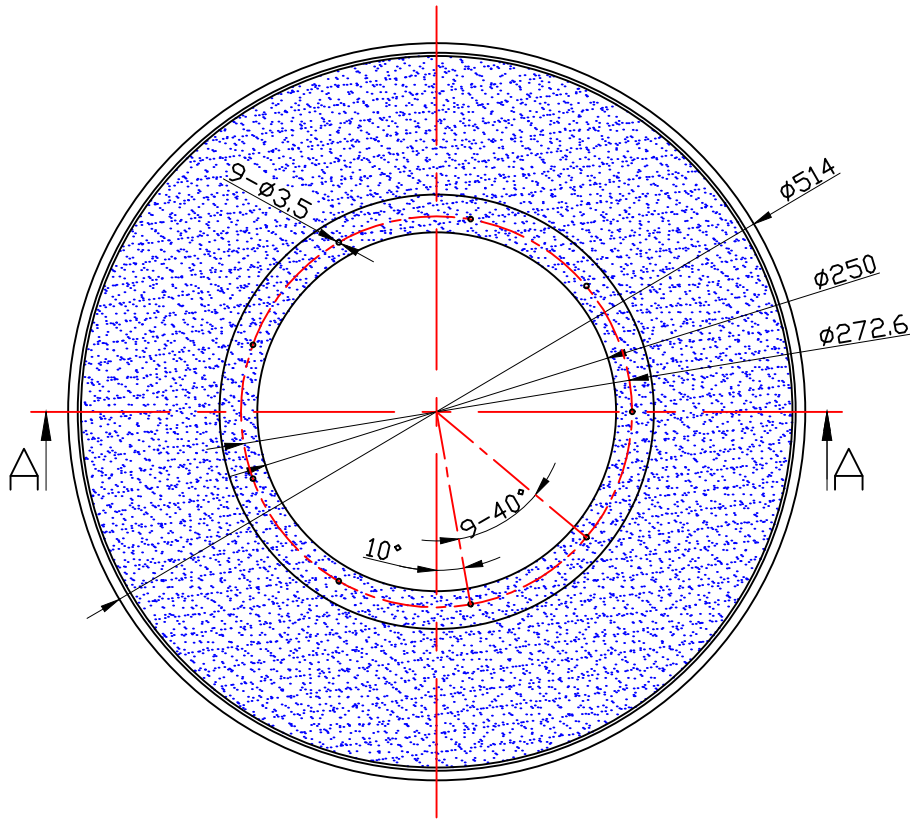


table for unmentioned tolerance in the drawing (unit: mm)				punch angle tolerance in the drawing (unit: degree)		
> 0-5	> 5-30	> 30-90	> 90-150	0-10	10-50	50-120
±0.15	±0.2	±0.4	±0.5	±1°	±0.5°	±0.3°
> 150-250	> 250-400	> 400-700		120-250	250-360	360 above
±0.8	±1.5	±2		±0.2°	±0.166°	±0.085°

“*” Marked for key control dimensions



A-A



Technical requirements:

1. Material: t=1.0mm (1070AL).
2. Surface treatment: inner surface sandblasting and outer printing black

				P/N:		91.20.0019.000		版本/REV	K0
				产品名称		20-0019-K			
				客户代号		NT			
				客户编号					
标记	处数	更改内容		签名	更改日期	方案图 Engineering drawings 图档路径 The path of file			
Mark	Amended Times	Amended Content		Signature	Amended Date				
设计		制图		比例	1:1				
工艺		审核		视角					
批准		日期		页数	共1页 第1页				
Approval		Date		Page					