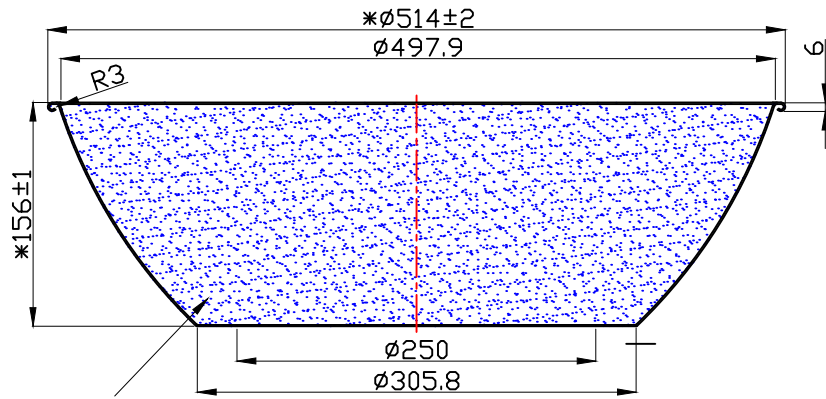


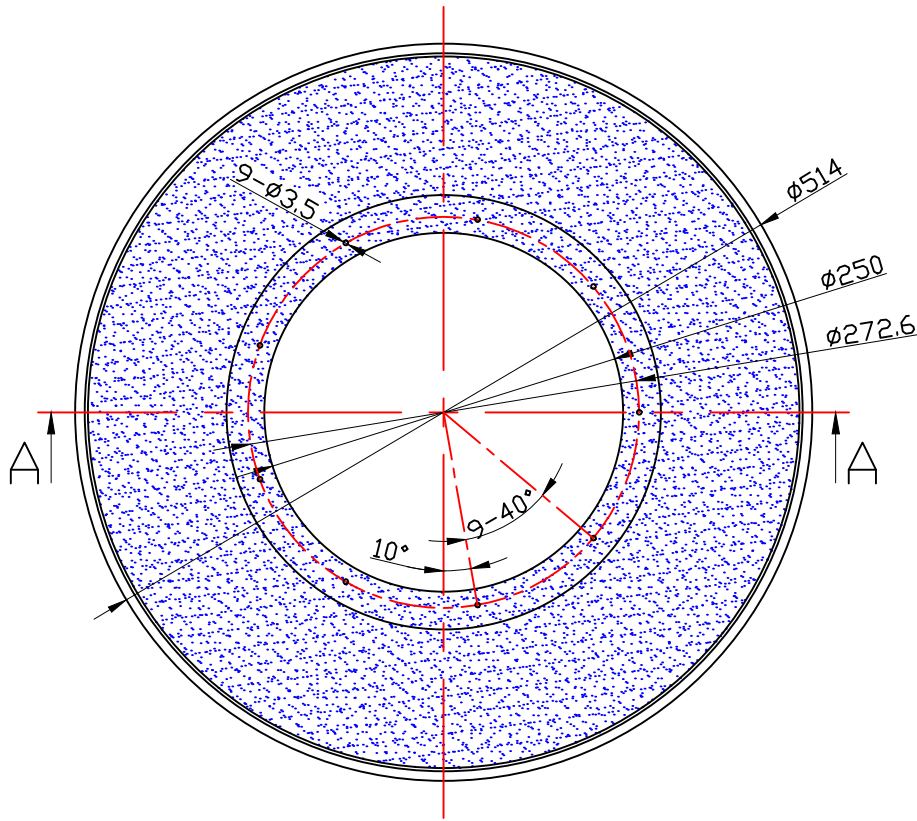
table for unmentioned tolerance in the drawing (unit: mm)				punch angle tolerance in the drawing (unit:degree)		
> 0-5	> 5-30	> 30-90	> 90-150	0-10	10-50	50-120
±0.15	±0.2	±0.4	±0.5	±1°	±0.5°	±0.3°
> 150-250	> 250-400	400-700		120-250	250-360	360 above
±0.8	±1.5	±2		±0.2°	±0.166°	±0.085°

“*” Marked for key control dimensions



内表面打砂氧化砂银

A-A



Technical requirements:

1. Material:t=1.0mm (1070AL).

2. Surface treatment:inner surface sandblasting

				P/N: 91.20.0019.100		版本/REV K0
				产品名称 Product Name		20-0019-F
				客户代号 Customer Code		NT
				客户编号 Customer Item		
标记 Mark	处数 Amended Times	更改内容 Amended Content		签名 Signature	更改日期 Amended Date	方案图 Engineering drawings 图档路径 The path of file
设计 Designer		制图 Drawing by		比例 Proportion	1:1	
工艺 Technology		审核 Auditor		视角 View		
批准 Approval		日期 Date	2022.05.23	页数 Page	共1页 第1页	
						Nata®